

Date: Wednesday, 08/04/2009 10:30:02 AM
 User: Melanie Fauteux

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	TUBE HANDLE
Job Number :	47086		
Estimate Number :	13445		
P.O. Number :		Part Number :	PB6743001103
This Issue :	08/04/2009	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	B6743001 P.31
First Issue :	11	Project Number :	N/A
Previous Run :	41473	Drawing Revision :	B1
	Type :	Material :	
	SMALL /MED FAB	Due Date :	15/04/2009
Written By :		Qty:	5
Checked & Approved By :	<u>MF 09-04-08</u>	Um:	Each
Comment :	Est Rev:A 08-06-26 new issue DD verified by:ec		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	M6061T6T0500W125	6061-T6 RD Tube .500 x .125W
-----	------------------	------------------------------



Comment: Qty.: 0.6677 f(s)/Unit Total : 3.3385 f(s)
 6061-T6 RD Tube .500 x .125W
 batch: M169872

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



(5x)

Comment: SMALL & MEDIUM FAB RESOURCE 1

1- cut to length as per dwg
 2- make a 0.063" chamfer on both ends of tube
 3- deburr

M.1 09/04/08

3.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------

**Comment:** INSPECT WORK TO CURRENT STEP

S 02/04/08 (x5)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



(5x)

Comment: PACKAGING RESOURCE #1

Identify and Stock
 Location: 4up

9/4/9

50

5.0	QC21	FINAL INSPECTION/W/O RELEASE
-----	------	------------------------------



(5)

Comment: FINAL INSPECTION/W/O RELEASE

09/04/09
MF 09-04-09

Job Completion



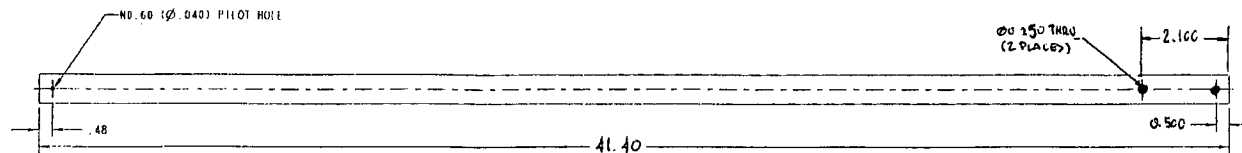
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

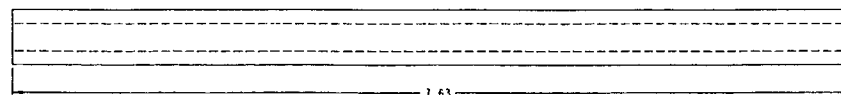
NOTE: Date & initial all entries



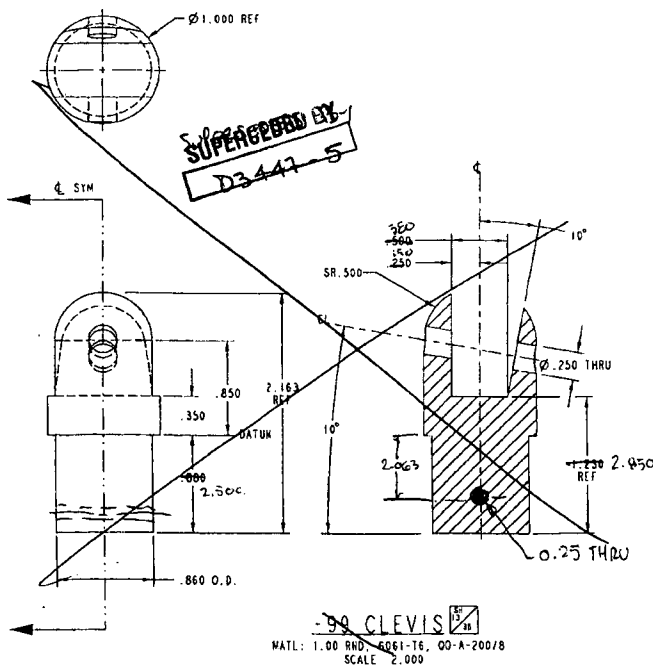
MATL: 1.00 O/D X .065 WALL, 6061-T6
 WW-1-700/6
 SCALE 2.500

① -357 TUBE ARM (SAME, EXCEPT AS SHOWN) ☒ ☐
 (CANADIAN VERSION)

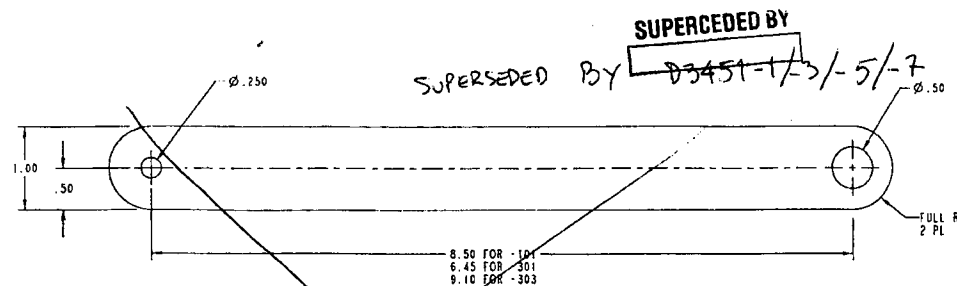
RELEASED
 7/16/67



① -103 TUBE HANDLE ☒ ☐
 MATL: .50 O/D X .125 WALL, 6061-T6, 00-A-700/8
 SCALE 2.000



~~90 CLEVIS~~ ☒ ☐
 MATL: 1.00 RND, 6061-T6, 00-A-200/8
 SCALE 2.000



④ -101 TUBE HANDLE ARM (SHOWN) ☒ ☐
 MATL: .125 THK, 6061-T6, 00-A-200/8
 SCALE 1.500

② -301 TUBE HANDLE ARM (SAME, EXCEPT AS SHOWN) ☒ ☐

② -303 TUBE HANDLE ARM (SAME, EXCEPT AS SHOWN) ☒ ☐

PREMIER AVIATION, INC.
 2001 Aviation Parkway, Grand Prairie, Texas 75052
 DATE CODE DRAW NO. DWG NO. REV
 DISUV8 B67-43001 B7
 SCALE: 31 OF 45

ORIGINAL

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries